

DO'S

- Run the machine at least 2 hours per day (in 10-15 minute increments) for the first 2–3 weeks of a brand new machine.
This will “season” the metal — then run as needed.
- Run an oil skimmer at least 15 minutes every 2-5 days in morning while water is COLD before the heater is turned on.
Frequency will depend on how heavy the oil is on the parts you are washing.
- Turn heater on each morning.
It will take about 45 minutes - 2 hours to heat up each morning depending on the machine, sump size, and power supply. Machine operates at 150°F to 180°F.
- Keep an eye on the water level.
The machine can lose as many as 5 gallons per day. Don't forget to ADD detergent when you ADD back water that has evaporated. It is best to fill the machine with HOT water.
- Add detergent as you add water.
1 scoop (1 lb) for every 5 gallons of water.
- Keep the machine door closed during the day while in use to keep heat in.
- Change water and clean up sump every 60 to 90 days depending on usage.
- Pre-mix detergent in a bucket prior to putting into the machine.
It is recommended that you mix the 3-5 scoops of detergent in the first 5-gallon bucket of HOT water, then continue to fill with remaining HOT water for easiest dilution when refilling the sump

DON'TS

- Don't add detergent to COLD water.
It will foam excessively!
- Don't run the machine with COLD water.
It will foam excessively!
- Don't run the oil skimmer in HOT water.
It will warp rotor and not get much oil out.
- Don't use the machine to wash parts until the water is HOT.
- Don't leave the machine door or lid closed overnight.
- Don't wash parts without draining as much fluid as possible.
It will contaminate wash water much faster.